Result®
PRINTABLE SOFT SHELL
DECORATOR INSTRUCTIONS

Result COLOUR

The new **R231/232 RESULT**® Printable Softshell are very versatile products for printing and the nature of their material allows textile printers to use various applications:

<u>**Transfer systems**</u> are by far the easiest to use: both screen printed and digital transfer systems work very well, as well as many vinyls used in CAD cut production.

This product is polyester so to avoid any potential dye migration, transfers that apply at lower temperatures (150 degrees or less) are advisable along with the many new products that are available now with dye blocking properties.

<u>**Direct screen printing**</u> is a perfectly viable option and will allow printers to produce high volume work at relatively low cost. Again though, printers must remember that they are working with a polyester garment and will need a good understanding of the appropriate inks to use. There are many inks on the market designed for sportswear with dye blocking agents included in their make-up and these should work very well on this new soft shell. Flash cure and dryer settings should always be tested and worked out before bulk production to achieve the best results.

<u>**Digital Direct to Garment**</u> prints for this product are **not** recommended as the ink manufacturers have not yet (by their own admission) produced a system that works consistently on polyesters.

There are so many printers with different skill sets, it's impossible to cover all eventualities but most garment decorators are capable of achieving great results on this new soft shell and it really is creating quite a buzz in the industry considering its **CORE** price point.

We have swatches available for testing purposes and would advise that customers use these first before committing to garments.

If you need any more specific advice please contact us at enquiries@resultclothing.com.

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